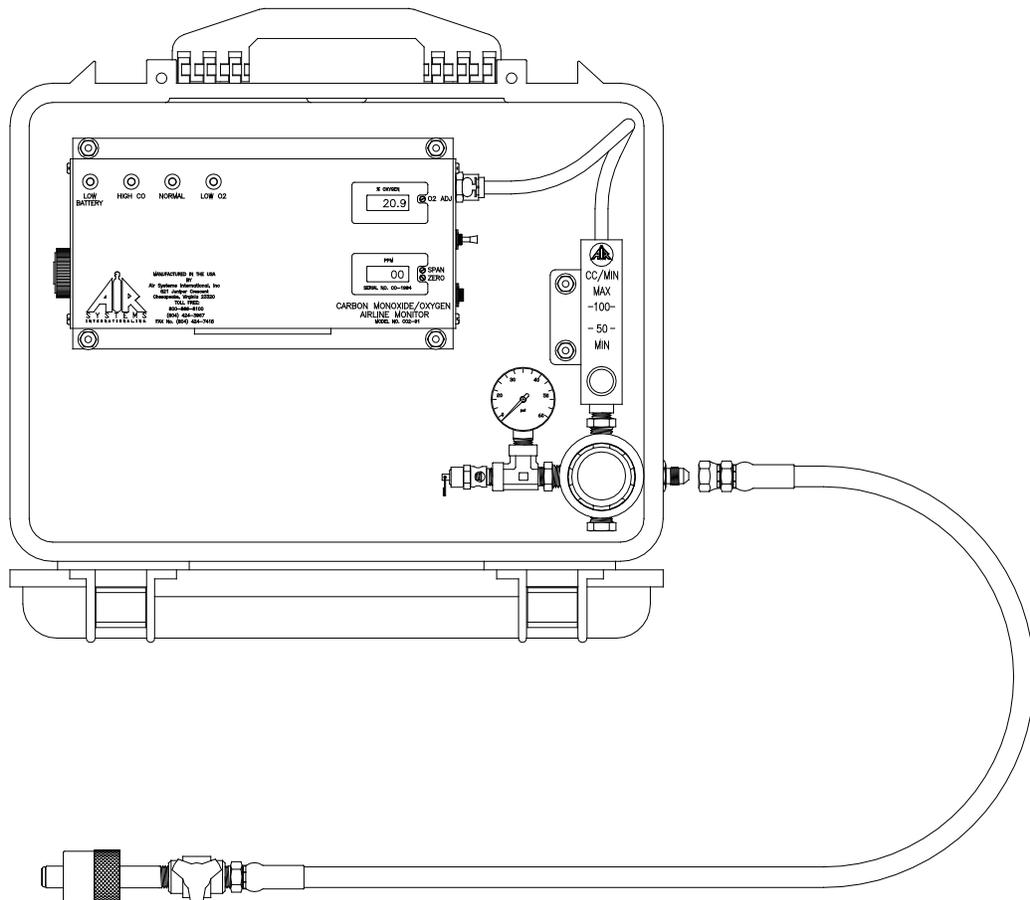




# OPERATING MANUAL

## MODEL: AQT002KIT



### **AIR SYSTEMS INTERNATIONAL, INC.**

829 Juniper Crescent, Chesapeake, Va, 23320

Telephone (757) 424-3967

Toll Free 1-800-866-8100

Fax No. (757) 424-5348

<http://www.airsystems.com>

e-mail: [sales@airsystems.com](mailto:sales@airsystems.com)

## **WARRANTY DISCLAIMER**

Air Systems' manufactured equipment is warranted to the original user against defects in workmanship or materials under normal use for one year from the date of purchase. Any part which is determined by Air Systems to be defective in material or workmanship will be, as the exclusive remedy, repaired or replaced at Air Systems' option. This warranty does not apply to electrical systems or electronic components. Electrical parts are warranted, to the original user, for 90 days from the date of sale. During the warranty period, electrical components will be repaired or replaced at Air Systems' option.

**NO OTHER WARRANTY, EXPRESSED OR IMPLIED, AS TO DESCRIPTION, QUALITY, MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ANY OTHER MATTER IS GIVEN BY AIR SYSTEMS IN CONNECTION HEREWITH. UNDER NO CIRCUMSTANCES SHALL THE SELLER BE LIABLE FOR LOSS OF PROFITS, ANY OTHER DIRECT OR INDIRECT COSTS, EXPENSES, LOSSES, OR DAMAGES ARISING OUT OF DEFECTS IN, OR FAILURE OF THE PRODUCT OR ANY PART THEREOF.**

The purchaser shall be solely responsible for compliance with all applicable Federal, State and Local OSHA and/or MSHA requirements. Although Air Systems International believes that its products, if operated and maintained as shipped from the factory and in accordance with our "operations manual", conform to OSHA and/or MSHA requirements, there are no implied or expressed warranties of such compliance extending beyond the limited warranty described herein. Product designs and specifications are subject to change without notice. **Rev. 2, 12/98**

Air leaks are not covered under warranty except when they result from a defective system component, i.e. an on/off valve or regulator or upon initial delivery due to poor workmanship. Air leaks due to poor delivery or damage will be covered under delivery claims. Minor air leaks are part of routine service and maintenance and are the responsibility of the customer just as are filters and oil changes.

## OVERVIEW

This unit has been designed to test the quality of the air stored in high pressure air cylinders (5000 PSI max). It is primarily used to test air that has been blended by a gas supplier to produce breathing air. The cylinders are being tested for the presence and levels of carbon monoxide and oxygen. The monitor has one sensor to monitor carbon monoxide levels and one sensor to monitor oxygen levels. Normal oxygen levels are between 19.5% and 21.5%. If the air in the cylinder is a blend of oxygen and nitrogen (breathing air), excessive nitrogen will displace oxygen and the oxygen % reading will be below 19.5%. Excessive oxygen will displace the nitrogen and the oxygen % reading will be above 21.5%. This model contains a 10 ft. high pressure connect hose that connects the box to a high pressure air cylinder with a CGA-346 or CGA-347 valve. The AQTCOO2KIT can also be used for low pressure test applications. Contact Air Systems customer service department to obtain ordering information for the correct hose and fitting to match your breathing air application.

## CO/O2 MONITOR SPECIFICATIONS

Size	2.75"H X 9.8"L X 5.1"W	Sensor Type	Sealed electrochemical sensors for Carbon Monoxide and Oxygen
Weight	3.2 IBS. (1.45kg.)	Accuracy	+/-1% full scale
Case	Extruded Aluminum anodized black	Response	90% in 10-15 seconds
Voltage	9-16 VDC	Detectable Range	0-200 ppm CO 15-23% O2
Shielding	Internal RFI/EMI filters	Calibration	Manual CO zero and span adjustments Manual O2 adjustment
Operating Temperature	4° to 113° Fahrenheit (-15.5° to 45° Celcius)	Alarm Setting	10 ppm CO (5 ppm - Canadian) 19.5% O2
Humidity Range	10% to 90% relative humidity	Warning Signals	Normal operation - Green Light High CO - Red Light High CO/Low O2 - Audible Alarm Low O2 - Red Light Low Battery - Amber Light
Flow Requirement	50 - 100 cc/min	Warranty	2 years from original date of purchase for monitor and CO sensor, 1 year on O2 sensor
Display	3 digit LCD - CO concentration 3 digit LCD - O2 percentage		
Test Circuit	Manually activated		

**Calibration:** Monitor calibration should be done monthly or whenever the reading may be questionable. A calibration date sticker should be affixed for future reference. To obtain an accurate calibration, we recommend the use of Air Systems calibration kits.

### Part Number:

BBK-10 Canadian calibration kit for CO monitor; 10ppm CO, zero air, regulator and case - 17 liter size.

BBK-20 Calibration kit for CO monitor; 20ppm CO, zero air, regulator and case - 17 liter size.

BBK-20103 Calibration kit for CO monitor; 20ppm CO, zero air, regulator and case - 103 liter size.

BBG-O2 Oxygen sensor test gas, 20.9% oxygen - 17 liter size.

DECAL085 Calibration decal, sold in sheet of 14.

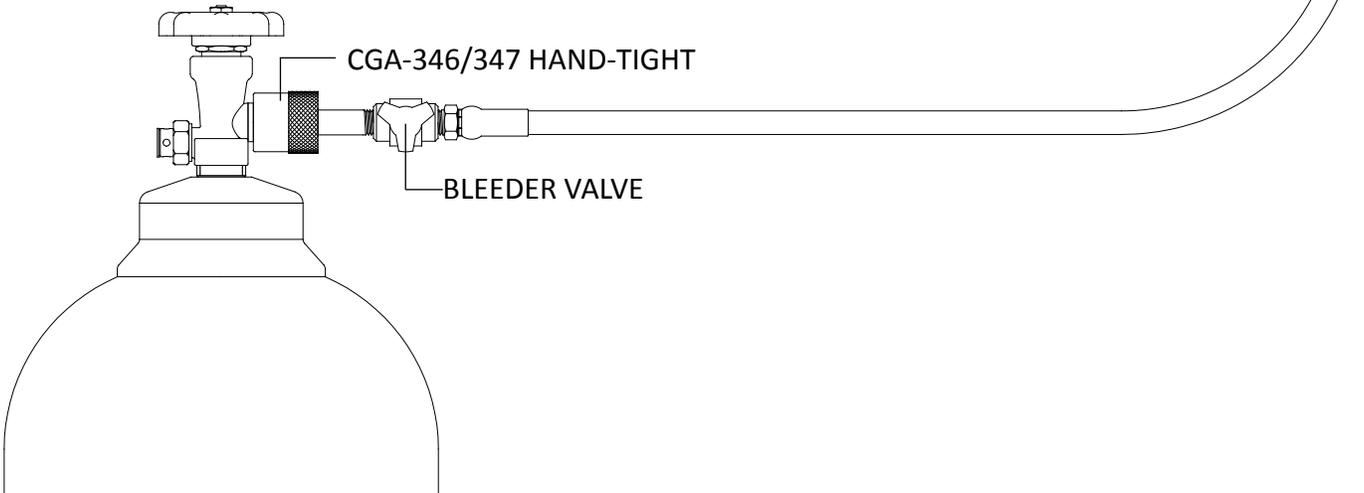
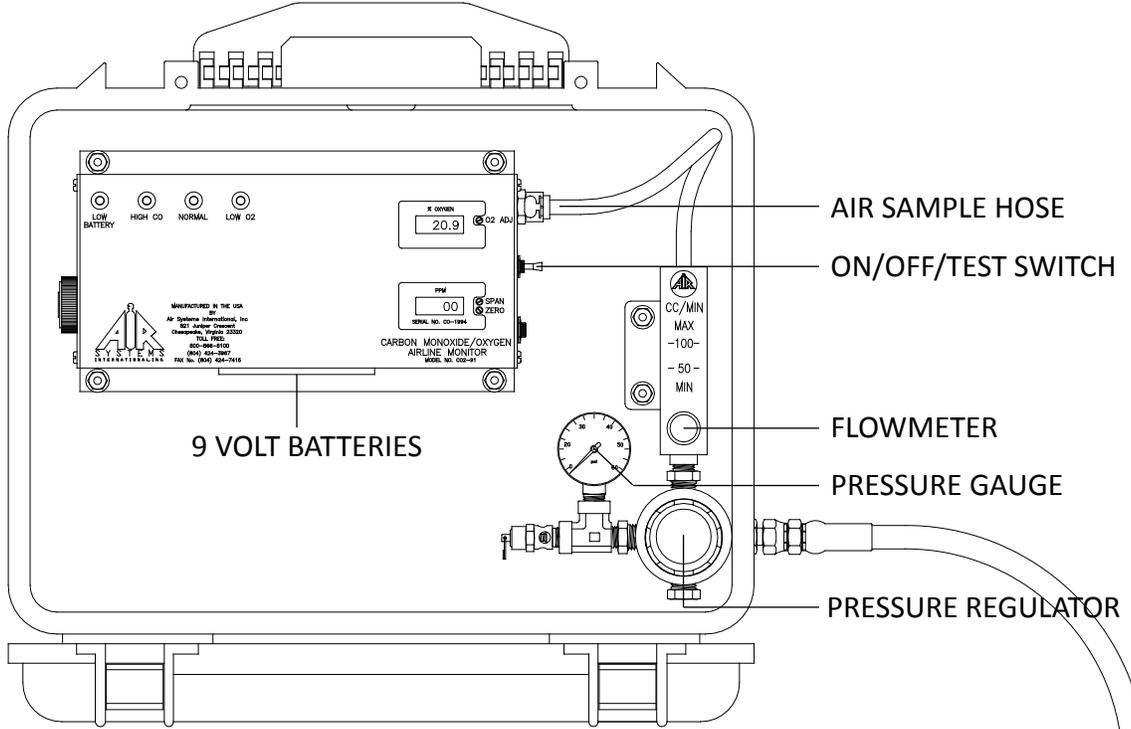
To assure sensor accuracy, calibration of monitor is required. If you cannot obtain an accurate calibration, sensor replacement may be necessary. Consult Repair Service Department before ordering.

### Part Number:

CO-91NS Replacement CO sensor

CO2-O2 Replacement O2 sensor

# SET-UP/OPERATION



## SET-UP/OPERATION

### STEP 1)

Place the "ON/OFF/TEST" switch in the "ON" position. If the amber "LOW BATTERY" light is on, replace 9 volt batteries.

### STEP 2)

Allow 30 seconds for displays to stabilize. PPM display should read "00" and % oxygen display should read "20.9", if not, calibration may be necessary. See page 10-11 for calibration procedure.

### STEP 3)

Connect air sample hose to air sample inlet on monitor and close flowmeter by turning the knob clockwise.

### STEP 4)

Close pressure regulator by turning knob counterclockwise.

### STEP 5)

Connect CGA-346/347 hand-tight to cylinder (5000 PSI max.) to be tested. Close bleeder valve by turning knob clockwise.

### STEP 6)

Open cylinder valve.

### Step 7)

Adjust pressure regulator to approximately 40 PSI on pressure gauge.

### STEP 8)

Adjust flowmeter so flow ball hovers at approximately 50 cc/min. Do not exceed 100 cc/min.

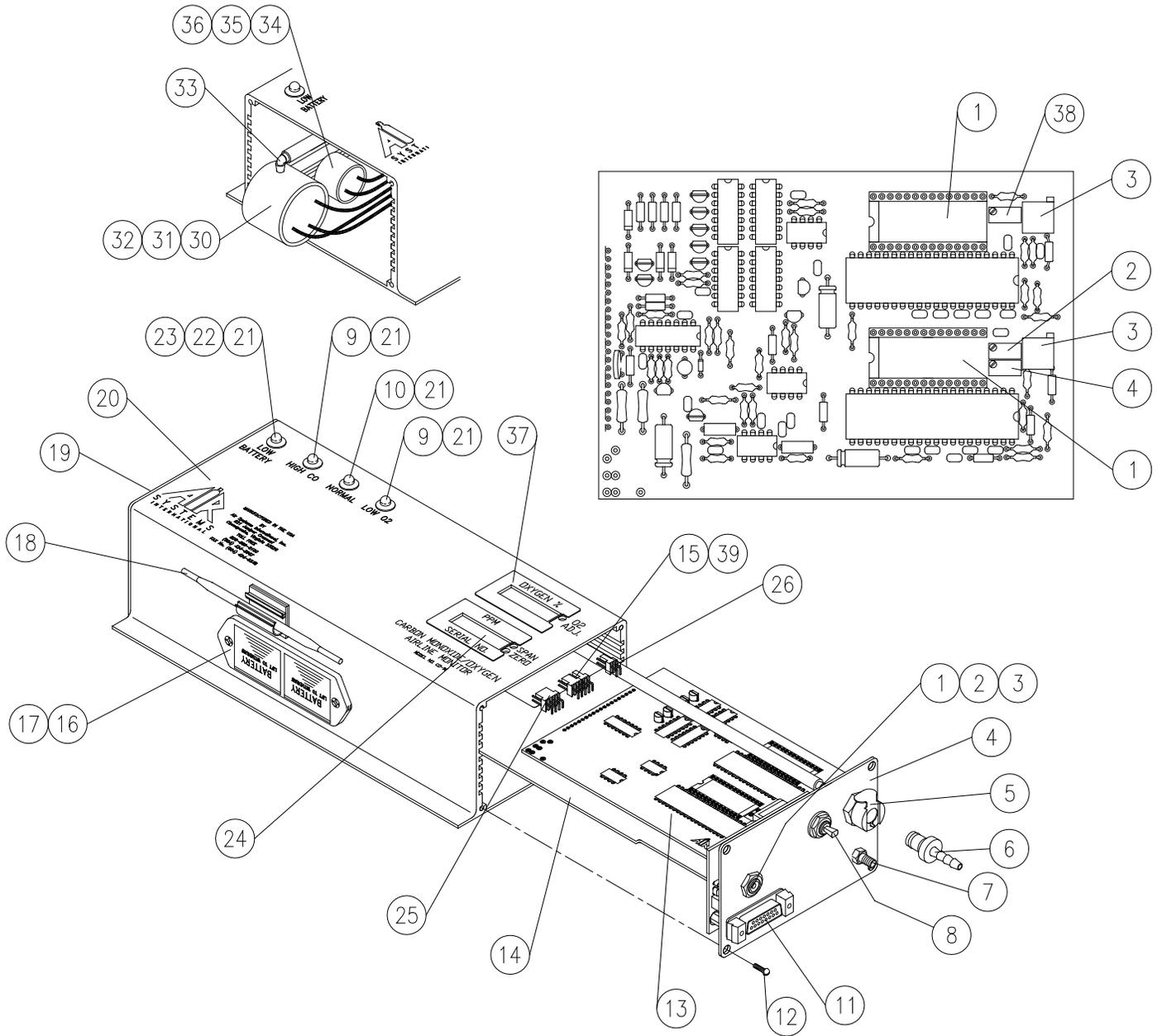
### STEP 9)

Sample air flow 1-2 minutes to obtain a stable reading. Record oxygen and carbon monoxide readings.

**NOTE:** Carbon monoxide levels should not exceed 10 PPM (5 PPM Canada)

Oxygen range is 19.5% - 23.5%

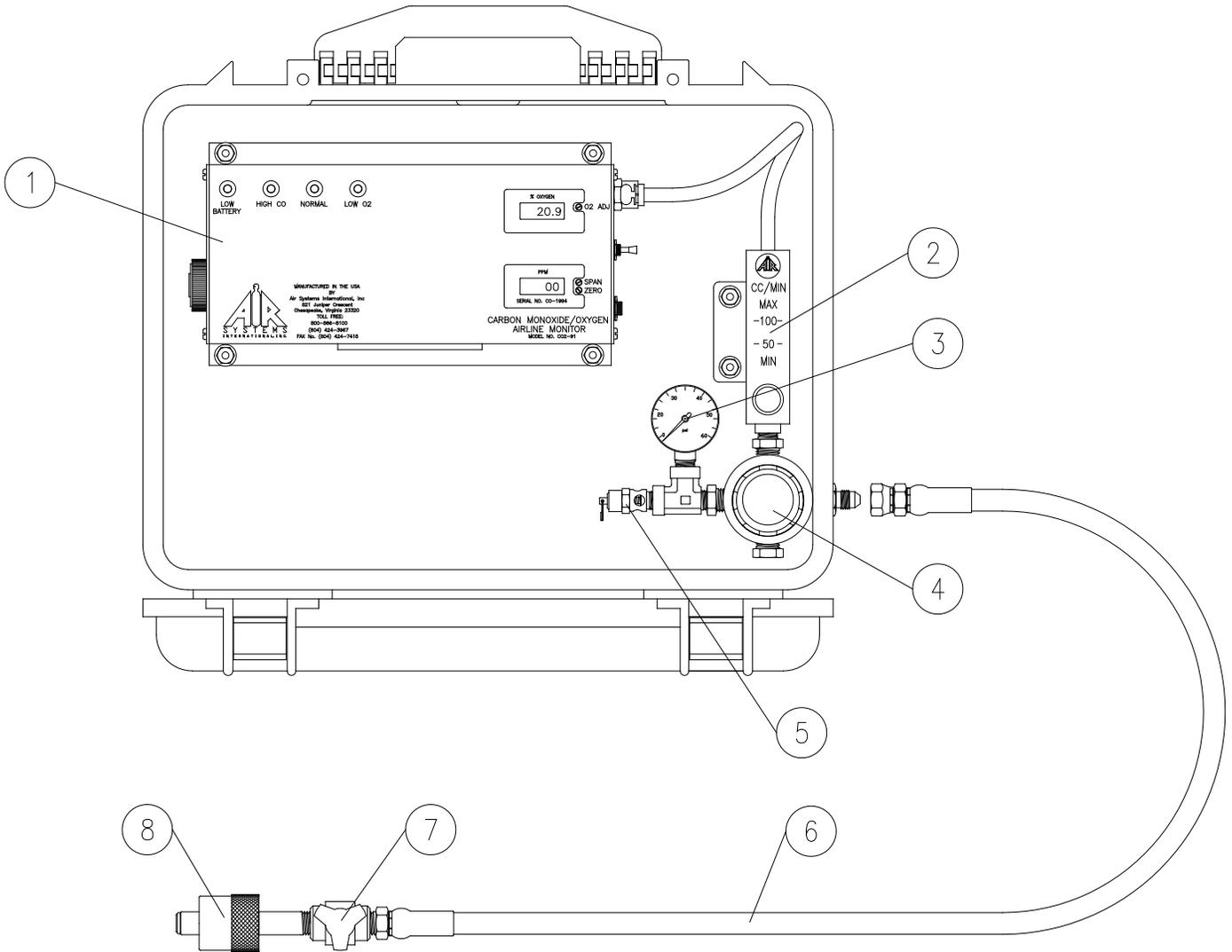
# CO/O2 MONITOR PARTS BREAKDOWN



## CO/O2 MONITOR PARTS BREAKDOWN

ITEM #	DESCRIPTION	PART #
1	LCD Display	MONC703
2	Span Potentiometer	MONC702A
3	Alarm Set Point Potentiometer	MONC702A
4	Zero Potentiometer	MONC702
5	Air Sample Inlet Socket	MONC001
6	Air Sample Plug	MONC002
7	Air Exhaust Port	MONC003
8	On/Off/Test Switch	MONC007
9	Red Led	MONC035NS
10	Green Led	MONC036NS
11	15 Pin Socket	MONC520
12	Faceplate/Endplate Screw	MONC023
13	Main Circuit Board Assembly	CO2-91PCB
14	Power Supply Board	CO2-91PSB
15	CO Sensor Connector (Soldered To PCB)	MONC509
16	Battery Box	MONC006
17	9 Volt Battery	ELB9V
18	Calibration Tool	MONC028
19	End Plate	CO-91BEP
20	Aluminum Housing	CO-91HOU
21	Led Socket	MONC009LA
22	Yellow Led	MONC008NS
23	Led Socket And Yellow Led	CO-91LED
24	PPM/Serial No. Sticker	MONC031
25	Battery Box Connector (Soldered To PCB)	MONC516
26	Led Connector (Soldered To PCB)	MONC511
27	12 VDC Power Socket	MONC522
28	12 Volt Power Plug (Optional)	ELJP018
29	12 Volt Cable (Order By The Foot)	ELCB035
30	CO Sensor	CO-91NS
31	CO Sensor Holder	MONC810
32	CO Sensor Electrical Leads	CO-91SL
33	90° Hose Barb	MONC811
34	O2 Sensor	CO2-O2
35	O2 Sensor Holder	MOCAPREM
36	O2 Sensor Electrical Leads	CO2-91SL
37	Oxygen % Decal	DECAL051
38	O2 Adjustment Potentiometer	MONC702A
39	O2 Sensor Connector (Soldered To PCB)	MONC511

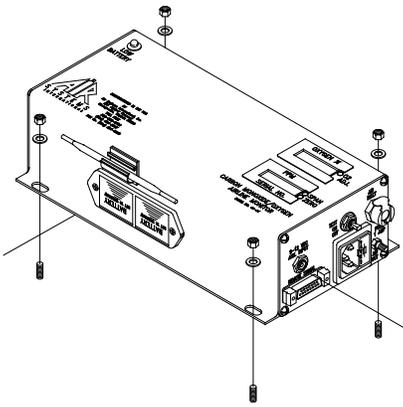
# REPLACEMENT PARTS



ITEM #	DESCRIPTION	PART #
1	CARBON MONOXIDE/OXYGEN AIRLINE MONITOR	CO2-91ADC
2	FLOWMETER	WL033NS
3	0-60 PSI PRESSURE GAUGE	GA1560S
4	PRESSURE REGULATOR	REG004
5	125 PSI RELIEF VALVE	VR2125BR
6	10' HIGH PRESSURE CONNECT WHIP, 1/4" MPT X 1/4" FEMALE JIC	PHA50106MJ
7	BLEEDER VALVE	VAL030
8	CGA-346/347 HAND-TIGHT	SS347HT

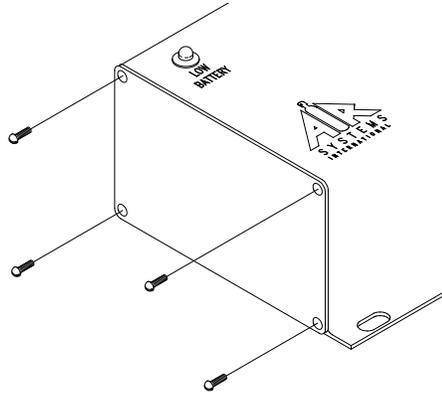
## SENSOR REPLACEMENT

Replacement CO sensors are shipped with a metal clip installed between the electrodes. Do not remove the clip until the sensor is to be installed in the monitor. O2 sensors do not require a clip installed between the electrodes.



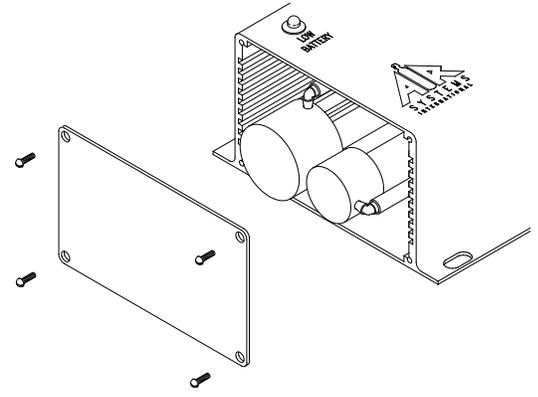
### STEP 1)

Disconnect all external connections and remove CO/O2 monitor from the unit.



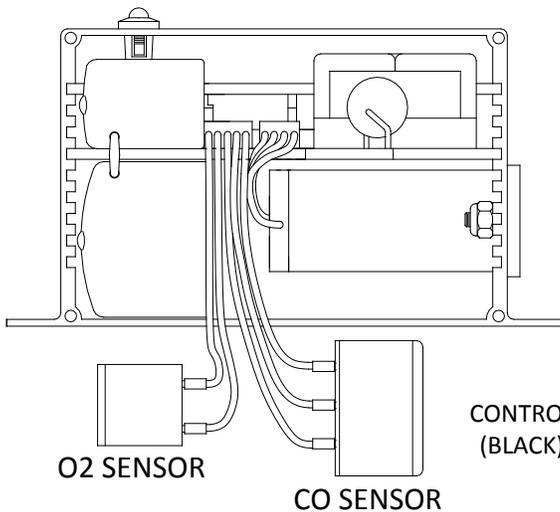
### STEP 2)

Remove the four screws from the monitor's left endplate.



### STEP 3)

Remove endplate to gain access to the sensor cups.



### CO SENSOR

UNUSED

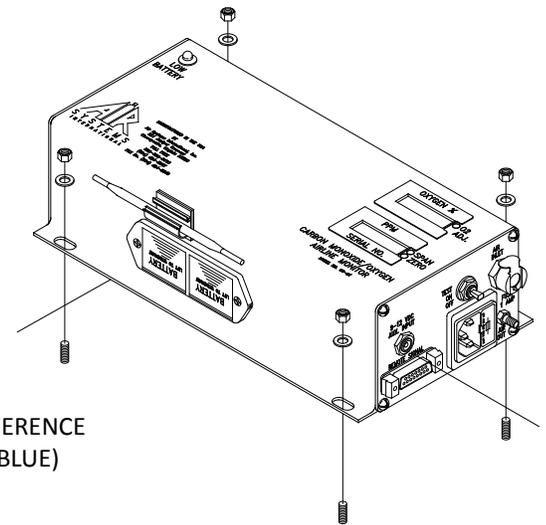
CONTROL  
(BLACK)

REFERENCE  
(BLUE)

O2 SENSOR

CO SENSOR

SENSING  
(RED)



### STEP 4)

Remove sensor from sensor cup and remove leads. Take the new sensor and remove the metal clip (CO sensor only). Reattach leads to the proper colored terminals on the new sensor. Install new sensor into sensor cup. O2 sensor connections are as follows: grey lead - negative, white lead - negative.

### STEP 5)

Reassemble monitor and reinstall in unit. Connect all cables and air sample hose. Allow monitor to stabilize 30 minutes to 1 hour and recalibrate.

## CALIBRATION PROCEDURE

**Do not use inert gases to zero the monitor. This will cause premature failure of the sensor.**

### CO/O<sub>2</sub> Monitor Zero Adjustment

To zero the monitor, follow the steps below. Zero calibration gas should be used to properly “zero” the monitor and assure that a valid calibration is achieved. If zero adjustment cannot be made as indicated, sensor replacement may be necessary. **After each monitor adjustment outlined in the steps, allow time for the changes to stabilize.**

#### STEP 1)

Place the “ON/OFF/TEST” switch in the “ON” position.

#### STEP 2)

Allow 30 seconds for the readout to stabilize. The green indicator will illuminate.

#### STEP 3)

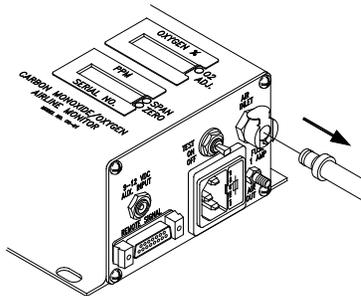
Hold the “ON/OFF/TEST” switch in the “TEST” position. The following will occur:

- Audible alarm will sound
- “LOW O<sub>2</sub>” and “NORMAL” indicators blink together and alternate with the “HIGH CO” indicator.
- Amber “LOW BATTERY” indicator on monitor will illuminate.

This test ensures the circuitry is operable and continuity to the sensor is proper. Release the switch.

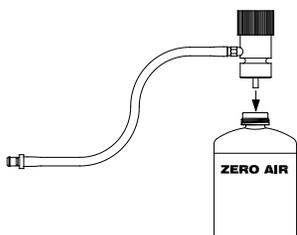
#### STEP 4)

Remove the air sample inlet tube.



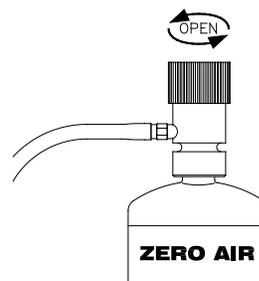
#### STEP 5)

Install regulator on the zero air cylinder reference gas.



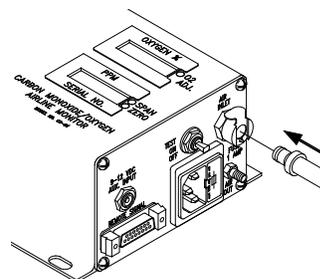
#### STEP 6)

Turn the knob on the regulator counterclockwise to allow the flow of gas thru the hose. Verify flow of gas thru the hose via touch or sound.



#### STEP 7)

Attach the clear tubing with the male plug to the air sample inlet on the monitor.

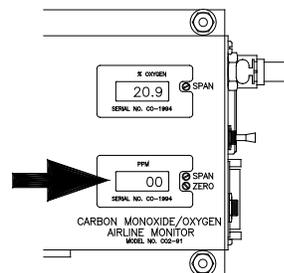


#### STEP 8)

Allow digital readout to stabilize approximately 15-30 seconds.

#### STEP 9)

Adjust the “zero” adjustment screw (clockwise to increase or counterclockwise to decrease) until a reading of “00” is obtained.



#### STEP 10)

Turn the regulator off and disconnect the regulator from the zero gas cylinder.

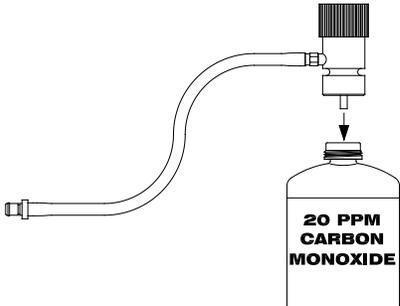
## CALIBRATION PROCEDURE

### CO/O<sub>2</sub> Monitor Span Adjustment

Use only 10-20ppm CO gas for calibration. Using a higher concentration may decrease accuracy at lower scale readings. Note: 10ppm gas must be used to satisfy Canadian calibration requirements.

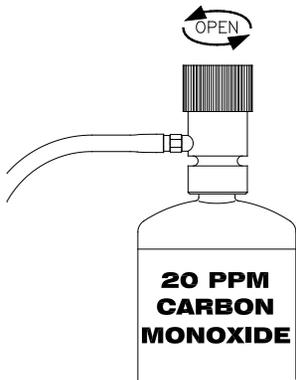
#### STEP 1)

Install regulator on the CO calibration gas cylinder.



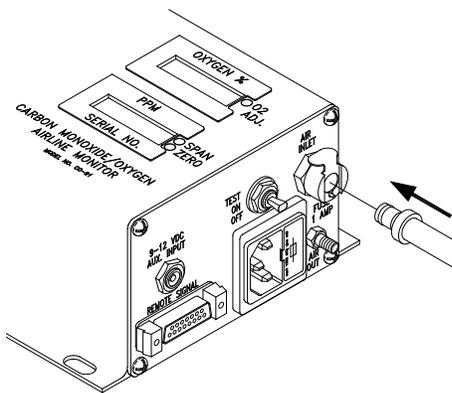
#### STEP 2)

Turn the knob on the regulator counterclockwise to allow the flow of gas thru the hose. Verify flow of gas thru the hose via touch or sound.



#### STEP 3)

Connect the plug to the air sample inlet on the monitor.

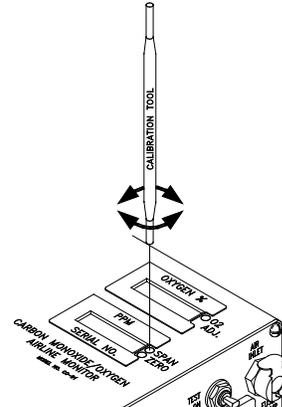


#### STEP 4)

Allow digital readout to stabilize 15-30 seconds.

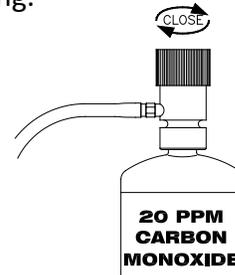
#### STEP 5)

Adjust the “span” adjustment screw (clockwise to increase or counterclockwise to decrease) until the digital readout reads the same as the concentration (ppm) as printed on the calibration gas cylinder.



#### STEP 6)

Turn the regulator off and repeat the “zero” adjustment procedure. The digital readout should return to a “00” reading.



### O<sub>2</sub> Sensor Adjustment

#### STEP 7)

Make sure the monitor is not located in an oxygen deficient atmosphere during testing. Using Air System’s P/N BBG-O<sub>2</sub>, 20.9% oxygen test gas, repeat steps 1-4. Turn the “O<sub>2</sub> ADJ.” screw until a reading of 20.9% is achieved. To test the low O<sub>2</sub> alarms, turn “O<sub>2</sub> ADJ.” screw until display reads approximately 19.5%. When finished testing alarms reset to 20.9%.

**Note: Normal ambient oxygen level is 20.9%**

*The monitor is now calibrated and should be recalibrated monthly or if accuracy is questionable. Check local requirements and recalibrate as required.*



**AIR SYSTEMS INTERNATIONAL, INC.**

829 Juniper Crescent, Chesapeake, Va, 23320

Telephone (757) 424-3967

Toll Free 1-800-866-8100

Fax No. (757) 424-5348

<http://www.airsystems.com>

e-mail: [sales@airsystems.com](mailto:sales@airsystems.com)